## TATA STEEL

## **Declaration of Performance**

(according to Regulation EU No 305/2011)

Ref. TST-Hybox355-J2H

Cold formed structural hollow sections produced from non-alloy steel Grade S355J2H / 1.0576 according EN 10219-1

For use in structural fabrications in accordance with EN 1090, when supplied with 3.1 certification to EN 10204 containing product identification details.

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System of assessment and verification of constancy of performance of the product System 2+

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance. assessment, and issued the certificate of conformity of the factory production control

> Notified Body Lloyds Register Verification Limited 71 Fenchurch Street, London, EC3M 4BS Tel:+44 (0)207 423 2428 Email: ecdirectives@lr.org

Website: www.lr.org

Essential characteristic	Performance				Harmonised technical specification
Tolerances on dimensions and shape	Round, square, rectangular and elliptical hollow sections		In accordance with EN 10219-2: 2006		
Yield strength	Nominal thickness (mm)		Values min (MPa)		
	>	<=			
Tensile strength	- 16 Nominal thickness (mm)		355 Values (MPa)		
	>	<=	min	max	
	-	3	510	680	
	3	16	470	630	
Elongation	Nominal thickness (mm)		Values min (%)		
	>	<=	long.		
		16	20 (18 where Table A.3 Note c applies)		
Impact strength (longitudinal)	Grade	Nom. Thk. (mm)	Impact Value (J) at Test Temp (°C)		EN10219-1 200
	J2H	<=16	27J at - 20°C		
Weldability (CEV)	Nominal thickness (mm)		Values max (%)		
	-	16	0.45		
Durability	Nominal thickness (mm)		Composition (cast) (max. unless otherwise shown)		
	<=16		C: 0.22 Si: 0.55 Mn: 1.60 P: 0.030 S: 0.030		
			FF deoxidation*		
	Durability is also dependent on any method of protection subsequently applied and the type and thickness of the coating				

Notes: \*FF – Fully killed steel containing nitrogen binding elements

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Date 22 -8 - 3013





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Information on regulated characteristics in accordance with EN10219 for:

> Elongation: Tensile Strength: Yield Strength: Impact Strength: Weldability: Durability:

Dangerous Substances: No Performance Determined