



Declaration of Performance
(according to regulation EU No 305/2011)

No. AMHK-2/01-CPR-13-1

- 1) Code of the product type: **1.0038**
2) Type: **Sections/Bars S235JR according EN 10025-2**

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

- 3) ArcelorMittal Poland S.A.
al. J. Piłsudskiego 92
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System of assessment and verification of constancy of performance of the product:
System 2+

Notified factory production control certification body No. 1458 "SIMPTST" Zespół Ośrodków Kwalifikacji Jakości Wyrobów, Ośrodek Badań i Certyfikacji Sp z o.o., performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3. Signed for and on behalf of the manufacturer by:

Bogdan Mikołajczyk
Executive Director – Longs

Wojciech Michalczyk
Head of Quality Control – Longs

Date : 01.07.2013

Essential characteristic		Performance		Harmonised technical specification	
Tolerances on dimensions and shape	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
	Flat / Square / Round / T bars		EN 10058/EN 10059/EN 10060/EN 10055		
Yield strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min		
		16	235		
	16	40	225		
	40	63	215		
	63	80			
	80	100			
	100	140	195		
Tensile strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min	max	
	≤3	100	360	510	
	100	140	350	500	
Elongation	Nominal thickness (mm)		Values (%)		
	>	≤	min		
	≤3	40	26		
	40	63	25		
	63	100	24		
100	140	22			
Impact strength	Nominal thickness (mm)		Values (J)		
	>	≤	min		
		140	27 at +20°C		
Weldability	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		30	0,35		
	30	40	0,35		
40	140	0,38			
Durability (Chemical composition)	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		140	C* : 0,17	Cu : 0,55	
			Mn : 1,40	S : 0,040	
		P : 0,040	N** : 0,012		
* For nominal thickness > 40 mm C: 0,20. For nominal thickness >100 mm: C content upon agreement					
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present					



Declaration of Performance
(according to regulation EU No 305/2011)

No. AMHK-2/02-CPR-13-1

- 1) Code of the product type: **1.0114**
2) Type: **Sections/Bars S235J0 according EN 10025-2**

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

- 3) ArcelorMittal Poland S.A.
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System of assessment and verification of constancy of performance of the product:
System 2+

Notified factory production control certification body No. 1458 "SIMPTST" Zespół Ośrodków Kwalifikacji Jakości Wyrobów, Ośrodek Badań I Certyfikacji Sp z o.o., performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3. Signed for and on behalf of the manufacturer by:

Bogdan Mikołajczyk
Executive Director – Longs

Wojciech Michalczyk
Head of Quality Control – Longs

Date : 01.07.2013

Essential characteristic		Performance		Harmonised technical specification	
Tolerances on dimensions and shape	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
	Flat / Square / Round / T bars		EN 10058/EN 10059/EN 10060/EN 10055		
Yield strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min		
		16	235		
	16	40	225		
	40	63	215		
	63	80			
	80	100			
	100	140	195		
Tensile strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min	max	
	≤3	100	360	510	
	100	140	350	500	
Elongation	Nominal thickness (mm)		Values (%)		
	>	≤	min		
	≤3	40	26		
	40	63	25		
	63	100	24		
100	140	22			
Impact strength	Nominal thickness (mm)		Values (J)		
	>	≤	min		
	140	27 at 0°C			
Weldability	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		30	0,35		
	30	40	0,35		
40	140	0,38			
Durability (Chemical composition)	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		140	C* : 0,17 Mn : 1,40 P : 0,035	Cu : 0,55 S : 0,035 N** : 0,012	
* For nominal thickness >100 mm: C content upon agreement.					
** The max. value for nitrogen does not apply if the chemical composition shows a minimum total Al content of 0,020% or if sufficient other N binding elements are present					



Declaration of Performance
(according to regulation EU No 305/2011)

No. AMHK-2/03-CPR-13-1

- 1) Code of the product type: **1.0117**
2) Type: **Sections/Bars S235J2 according EN 10025-2**

Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

To be used in welded, bolted and riveted structures

- 3) ArcelorMittal Poland S.A.
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System of assessment and verification of constancy of performance of the product:
System 2+

Notified factory production control certification body No. 1458 "SIMPTEST" Zespół Ośrodków Kwalifikacji Jakości Wyrobów, Ośrodek Badań i Certyfikacji Sp z o.o., performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in the table.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3. Signed for and on behalf of the manufacturer by:

Bogdan Mikołajczyk
Executive Director – Longs

Wojciech Michalczyk
Head of Quality Control – Longs

Date : 01.07.2013

Essential characteristic		Performance		Harmonised technical specification	
Tolerances on dimensions and shape	Angles		EN10056-2		EN 10025-1:2004
	I and H sections		EN 10034		
	Tapered Flange I		EN 10024		
	UPE, UPN		EN 10279		
	Flat / Square / Round / T bars		EN 10058/EN 10059/EN 10060/EN 10055		
Yield strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min		
		16	235		
	16	40	225		
	40	63	215		
	63	80			
	80	100			
	100	140	195		
Tensile strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min	max	
	≤3	100	360	510	
	100	140	350	500	
Elongation	Nominal thickness (mm)		Values (%)		
	>	≤	min		
	≤3	40	26		
	40	63	25		
	63	100	24		
100	140	22			
Impact strength	Nominal thickness (mm)		Values (J)		
	>	≤	min		
	140	27 at -20°C			
Weldability	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		30	0,35		
	30	40	0,35		
40	140	0,38			
Durability (Chemical composition)	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		140	C* : 0,17	Cu : 0,55	
			Mn : 1,40	S : 0,030	
		P : 0,030			
* For nominal thickness >100 mm: C content upon agreement. Fully killed steel containing nitrogen binding element in amounts sufficient to bind the available nitrogen (for example min. 0,02% Al)					