

DECLARATION OF PERFORMANCE

Nº 254 / 2014

For: ODS B.V.

About:

1. Unique identification code of the product-type: Standart profiles
2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

Aluminium profiles ETEM

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

Intended to be used in metal constructions or combined metal constructions in buildings or construction works / Intended to be used for production of windows, doors, curtain walls, ventilated facades

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

***ETEM Bulgaria
119A Iliyantzi Blvd.
1220 Sofia
Bulgaria***

5. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

SYSTEM 2+

6. In case of the declaration of performance concerning a construction product covered by a harmonised standard:

Notified production control certification body OTC, NB 1857 performed initial inspection of the manufacturing plant and of factory production control, performs continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control Number Nº 1857-CPR-01418 in accordance with the requirements of Regulation 305/2011/EC and standard BDS EN 15088:2006 / NA:2013

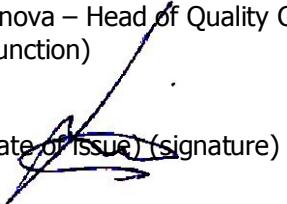
7. Declared performance

Essential characteristics	Performance	Harmonised technical specification
Tolerances in dimension and shape	mm	EN 755 – 3 до 9
Elongation	6 %	EN 755-2
Ultimate tensile strength	215 N/mm ²	EN 755-2
Tensile yield strength	160 N/mm ²	EN 755-2
Weldability ¹	Weldability from I to IV	EN 1999-1-1
Bendability	Bendability class B0 – B5	EN 1999
Fatigue strength :		
Existing alloys	Classes I and II	EN 1999-1-1
New alloys	Class III	EN 1999-1-3

8. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:
 Zhivka Doksinova – Head of Quality Control Department
 (name and function)
 Sofia
 20.11.2014
 (place and date of issue) (signature)



¹ When required by order.