

RUGUI	ANNEX QUALITY MANAGEMENT	AGC 02 002	DATE: 01/07/13
	DECLARATION OF PERFORMANCE	REV 6	Page: 1 de 6

DECLARATION OF PERFORMANCE N°1

1. Product and Identification code:

Hot rolled steel products for structures
Steel S355JR, S355J0, S355J2 y S355K2 EN 10025-2:2006

2. Name and address of the manufacturer:

RUGUI S.L.
Poligono Industrial Basarte, Azkoitia, Gipuzkoa. Post code: 20720, Spain

3. Intended use of the material: Building construction and civil engineering

4. Evaluation and verification system: 2+System.

5. Notified Organism:

LLOYD'S REGISTER VERIFICATION'S LIMITED. 71 Fenchurch Street. London EC3M 4BS after performing the task of INITIAL INSPECTION OF THE OF THE PRODUCTION PLANT, IN ADDITION TO PERMANENT PRODUCTION CONTROL, SURVEILLANCE, EVALUATION AND SUPERVISION through the 2+ system , issued the production control certificate in plant.

Reference N°: 0038/CPD/MAD/20130012/A

6.Declared performances:

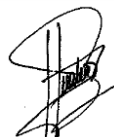
Features	Performances	Hamonized technical Specifications
Dimensional and shape tolerances	PASA	EN10058:2004, DIN 59200:2001 y EN 10060:2004
Elongation	18%	EN 10025-2:2006
Tensile strength	470 a 630 MPa	EN 10025-2:2006
Yield strength	e≤16 355 MPa min 16<e≤40 345 MPa min 40<e≤63 335 MPa min 63<e≤80 325 MPa min	EN 10025-2:2006
Impact test	> 27 J	EN 10025-2:2006
Weldability	e≤30 0.45 % CEVmax 30<e≤40 0.47 % CEVmax 40<e≤150 0.47 % CEVmax	EN 10025-2:2006
Durability	NPD	
Regulated substances	NPD	

The product benefits mentioned in point 1 are in line with the declared performances from point 6.

This declaration is issued under the sole responsibility of the manufacturer mentioned in point 2.

Signed on and of behalf of:

Félix Mateos, General Manager
Azkoitia, 01 Julio 2013



RUGUI	ANNEX QUALITY MANAGEMENT	AGC 02 002	DATE: 01/07/13
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DECLARATION OF PERFORMANCE N°2

1. Product and Identification code:

Hot rolled steel products for structures

Steel S355JR, S355J0, S355J2 y S355K2 EN 10025-2:2006

2. Name and address of the manufacturer:

RUGUI OLVEGA, S.L.U.

Pol. Ind. Emiliano Revilla Sanz, Avda. Guipúzcoa, nº1, Olvega, Soria. Post Code: 42110, Spain

3. Intended use of the material: Building construction and civil engineering

4. Evaluation and verification system: 2+System.

5. Notified Organism:

LLOYD'S REGISTER VERIFICATION'S LIMITED. 71 Fenchurch Street. London EC3M 4BS after performing the task of INITIAL INSPECTION OF THE OF THE PRODUCTION PLANT, IN ADDITION TO PERMANENT PRODUCTION CONTROL, SURVEILLANCE, EVALUATION AND SUPERVISION through the 2+ system , issued the production control certificate in plant.

Reference N°: 0038/CPD/MAD/20130012/A

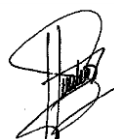
6.Declared performances:

Features	Performances	Hamonized technical Specifications
Dimensional and shape tolerances	PASA	EN10058:2004, DIN 59200:2001 y EN 10060:2004
Elongation	18%	EN 10025-2:2006
Tensile strength	470 a 630 MPa	EN 10025-2:2006
Yield strength	e≤16 355 MPa min 16<e≤40 345 MPa min 40<e≤63 335 MPa min 63<e≤80 325 MPa min	EN 10025-2:2006
Impact test	> 27 J	EN 10025-2:2006
Weldability	e≤30 0.45 % CEVmax 30<e≤40 0.47 % CEVmax 40<e≤150 0.47 % CEVmax	EN 10025-2:2006
Durability	NPD	
Regulated substances	NPD	

The product benefits mentioned in point 1 are in line with the declared performances from point 6.

This declaration is issued under the sole responsibility of the manufacturer mentioned in point 2.

Signed on and of behalf of Félix Mateos, General
Azkoitia, 01 Julio 2013



Manager

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DECLARATION OF PERFORMANCE N°3

1. Product and Identification code:

Hot rolled steel products for structures
Steel S275JR EN 10025-2:2006

2. Name and address of the manufacturer:

RUGUI S.L.
Poligono Industrial Basarte, Azkoitia, Gipuzkoa. Post code: 20720, Spain

3. Intended use of the material: Building construction and civil engineering

4. Evaluation and verification system: 2+System.

5. Notified Organism:

LLOYD'S REGISTER VERIFICATION'S LIMITED. 71 Fenchurch Street. London EC3M 4BS after performing the task of INITIAL INSPECTION OF THE OF THE PRODUCTION PLANT, IN ADDITION TO PERMANENT PRODUCTION CONTROL, SURVEILLANCE, EVALUATION AND SUPERVISION through the 2+ system , issued the production control certificate in plant.

Reference N°: 0038/CPD/MAD/20130012/A

6.Declared performances:

Features	Performances	Hamonized technical Specifications
Dimensional and shape tolerances	PASA	EN10058:2004, DIN 59200:2001 y EN 10060:2004
Elongation	19%	EN 10025-2:2006
Tensile strength	410 a 560 MPa	EN 10025-2:2006
Yield strength	e≤16 275 MPa min 16<e≤40 265 MPa min 40<e≤63 255 MPa min 63<e≤80 245 MPa min	EN 10025-2:2006
Impact test	> 27 J	EN 10025-2:2006
Weldability	e≤30 0.40 % CEVmax 30<e≤40 0.40 % CEVmax 40<e≤150 0.42 % CEVmax	EN 10025-2:2006
Durability	NPD	
Regulated substances	NPD	

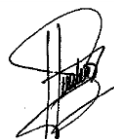
The product benefits mentioned in point 1 are in line with the declared performances from point 6.

This declaration is issued under the sole responsibility of the manufacturer mentioned in point 2.

Signed on and of behalf of:

Félix Mateos, General Manager

Azkoitia, 01 Julio 2013



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DECLARATION OF PERFORMANCE N°4

1. Product and Identification code:

Hot rolled steel products for structures
Steel S275JR EN 10025-2:2006

2. Name and address of the manufacturer:

RUGUI OLVEGA, S.L.U.
Pol. Ind. Emiliano Revilla Sanz, Avda. Guipúzcoa, nº1, Olvega, Soria. Post Code:
42110, Spain

3. Intended use of the material: Building construction and civil engineering

4. Evaluation and verification system: 2+System.

5. Notified Organism:

LLOYD'S REGISTER VERIFICATION'S LIMITED. 71 Fenchurch Street. London EC3M 4BS after performing the task of INITIAL INSPECTION OF THE OF THE PRODUCTION PLANT, IN ADDITION TO PERMANENT PRODUCTION CONTROL, SURVEILLANCE, EVALUATION AND SUPERVISION through the 2+ system , issued the production control certificate in plant.

Reference N°: 0038/CPD/MAD/20130012/A

6.Declared performances:

Features	Performances	Hamonized technical Specifications
Dimensional and shape tolerances	PASA	EN10058:2004, DIN 59200:2001 y EN 10060:2004
Elongation	19%	EN 10025-2:2006
Tensile strength	410 a 560 MPa	EN 10025-2:2006
Yield strength	e≤16 275 MPa min 16<e≤40 265 MPa min 40<e≤63 255 MPa min 63<e≤80 245 MPa min	EN 10025-2:2006
Impact test	> 27 J	EN 10025-2:2006
Weldability	e≤30 0.40 % CEVmax 30<e≤40 0.40 % CEVmax 40<e≤150 0.42 % CEVmax	EN 10025-2:2006
Durability	NPD	
Regulated substances	NPD	

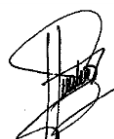
The product benefits mentioned in point 1 are in line with the declared performances from point 6.

This declaration is issued under the sole responsibility of the manufacturer mentioned in point 2.

Signed on and of behalf of:

Félix Mateos, General Manager

Azkoitia, 01 Julio 2013



RUGUI	ANNEX QUALITY MANAGEMENT	AGC 02 002	DATE: 01/07/13
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DECLARATION OF PERFORMANCE N°5

1. Product and Identification code:

Hot rolled steel products for structures
Steel S235JR EN 10025-2:2006

2. Name and address of the manufacturer:

RUGUI S.L.
Poligono Industrial Basarte, Azkoitia, Gipuzkoa. Post code: 20720, Spain

3. Intended use of the material: Building construction and civil engineering

4. Evaluation and verification system: 2+System.

5. Notified Organism:

LLOYD'S REGISTER VERIFICATION'S LIMITED. 71 Fenchurch Street. London EC3M 4BS after performing the task of INITIAL INSPECTION OF THE OF THE PRODUCTION PLANT, IN ADDITION TO PERMANENT PRODUCTION CONTROL, SURVEILLANCE, EVALUATION AND SUPERVISION through the 2+ system , issued the production control certificate in plant.

Reference N°: 0038/CPD/MAD/20130012/A

6. Declared performances:

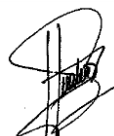
Features	Performances	Hamonized technical Specifications
Dimensional and shape tolerances	PASA	EN10058:2004, DIN 59200:2001 y EN 10060:2004
Elongation	21%	EN 10025-2:2006
Tensile strength	360 a 510 MPa	EN 10025-2:2006
Yield strength	e≤16 235 MPa min 16<e≤40 225 MPa min 40<e≤63 215 MPa min 63<e≤80 215 MPa min	EN 10025-2:2006
Impact test	> 27 J	EN 10025-2:2006
Weldability	e≤30 0.35 % CEVmax 30<e≤40 0.35 % CEVmax 40<e≤150 0.38 % CEVmax	EN 10025-2:2006
Durability	NPD	
Regulated substances	NPD	

The product benefits mentioned in point 1 are in line with the declared performances from point 6.

This declaration is issued under the sole responsibility of the manufacturer mentioned in point 2.

Signed on and of behalf of:

Félix Mateos, General Manager
Azkoitia, 01 Julio 2013



RUGUI	ANNEX QUALITY MANAGEMENT	AGC 02 002	DATE: 01/07/13
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DECLARATION OF PERFORMANCE N°6

1. Product and Identification code:

Hot rolled steel products for structures
Steel S235JR EN 10025-2:2006

2. Name and address of the manufacturer:

RUGUI OLVEGA, S.L.U.

Pol. Ind. Emiliano Revilla Sanz, Avda. Guipúzcoa, nº1, Olvega, Soria. Post Code: 42110, Spain

3. Intended use of the material: Building construction and civil engineering

4. Evaluation and verification system: 2+System.

5. Notified Organism:

LLOYD'S REGISTER VERIFICATION'S LIMITED. 71 Fenchurch Street. London EC3M 4BS after performing the task of INITIAL INSPECTION OF THE OF THE PRODUCTION PLANT, IN ADDITION TO PERMANENT PRODUCTION CONTROL, SURVEILLANCE, EVALUATION AND SUPERVISION through the 2+ system , issued the production control certificate in plant.

Reference N°: 0038/CPD/MAD/20130012/A

6.Declared performances:

Features	Performances	Hamonized technical Specifications
Dimensional and shape tolerances	PASA	EN10058:2004, DIN 59200:2001 y EN 10060:2004
Elongation	21%	EN 10025-2:2006
Tensile strength	360 a 510 MPa	EN 10025-2:2006
Yield strength	e≤16 235 MPa min 16<e≤40 225 MPa min 40<e≤63 215 MPa min 63<e≤80 215 MPa min	EN 10025-2:2006
Impact test	> 27 J	EN 10025-2:2006
Weldability	e≤30 0.35 % CEVmax 30<e≤40 0.35 % CEVmax 40<e≤150 0.38 % CEVmax	EN 10025-2:2006
Durability	NPD	
Regulated substances	NPD	

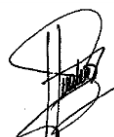
The product benefits mentioned in point 1 are in line with the declared performances from point 6.

This declaration is issued under the sole responsibility of the manufacturer mentioned in point 2.

Signed on and of behalf of:

Félix Mateos, General Manager

Azkoitia, 01 Julio 2013



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