

**Declaration of Performance**  
(according to regulation EU No 305/2011)

No. LPE Plate S275J2

**Plate S275J2 / 1.0145 according EN 10025-2**

To be used in-welded, bolted and riveted structures

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System of assessment and verification of constancy of performance of the product  
System 2+

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control



1<sup>st</sup> July 2013

Jon Bolton – Director, Long Products Europe  
Tata Steel UK Limited

Date

Essential characteristic	Performance		Harmonised technical specification		
	Tolerances on dimensions and shape	Thickness	EN 10029		EN10025-1 2004
Yield strength (transverse)	Flatness	EN 10029			
	Nominal thickness (mm)	Values Min (MPa)			
	>	<=			
	-	16	275		
	16	40	265		
	40	63	255		
	63	80	245		
	80	100	235		
100	150	225			
Tensile strength (transverse)	Nominal thickness (mm)	Values (MPa)			
	>	<=	min	max	
	5	100	410	560	
	100	150	400	540	
Elongation (transverse)	Nominal thickness (mm)	Values min (% , 5.65√so)			
	>	<=			
	5	40	21		
	40	63	20		
	63	100	19		
	100	150	19		
Impact strength (longitudinal)	J2	27J at - 20°C			
Weldability CEV	Nominal thickness (mm)	Values max (%)			
	>	<=			
	-	40	0.40		
	40	150	0.42		
Durability	Nominal thickness (mm)	Values max (%)			
	-	150	C: 0,18 Mn: 1,50 P: 0,025 S: 0,025 Cu: 0,55		



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LPE Plate S275J2

EN 10025-1 – 2004

Plate S275J2 / 1.0145

To be used in-welded, bolted and riveted structures

Tolerances on dimensions : Plate EN10029

Elongation :  
Tensile Strength :  
Yield Strength : EN10025-2  
Impact Strength :  
Weldability :  
Durability :

Dangerous Substances : No Performance Determined