

Declaration of Performance
(according to regulation EU No 305/2011)

No. LPE Plate S275NL

Plate S275NL / 1.0491 according EN 10025-3

To be used in-welded, bolted and riveted structures

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CE Marking Notified Body
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System of assessment and verification of constancy of performance of the product
System 2+


Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control



Jon Bolton – Director, Long Products Europe
Tata Steel UK Limited

1st July 2013
Date

Essential characteristic	Performance		Harmonised technical specification		
	Tolerances on dimensions and shape	Thickness	EN 10029		EN10025-1 2004
Yield strength (transverse)	Flatness	EN 10029			
	Nominal thickness (mm)	Values Min (Mpa)			
	>	<=			
	-	16	275		
	16	40	265		
	40	63	255		
	63	80	245		
	80	100	235		
Tensile strength (transverse)	100	150	225		
	>	<=	min	max	
	5	100	370	510	
Elongation (transverse)	100	150	350	480	
	Nominal thickness (mm)	Values min (% , 5.65√s ₀)			
	>	<=			
	5	40	24		
	40	63	24		
	63	80	23		
Impact strength (longitudinal)	80	150	23		
	J2	27J at - 50°C			
Weldability CEV	Nominal thickness (mm)	Values max (%)			
	>	<=			
	-	63	0.40		
	63	100	0.40		
	100	150	0.42		
Durability	Nominal thickness (mm)	Values max (%)			
	-	150-	C: 0,18 Si: 0,45 Mn: 0,45 - 1,60 P: 0,030 S: 0,025 Nb: 0,060 V: 0,070 Al: 0,015 Ti: 0,060 Cr: 0,35 Ni: 0,35 Mo: 0,13 Cu: 0,60 N: 0,017		



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13

LPE Plate S275NL

EN 10025-1 – 2004

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Tolerances on dimensions : Plate EN10029

Elongation :
Tensile Strength :
Yield Strength : EN10025-3
Impact Strength :
Weldability :
Durability :

Dangerous Substances : No Performance Determined