

Declaration of Performance
(according to regulation EU No 305/2011)

No. LPE Plate S355ML

Plate S355ML / 1.8834 according EN 10025-4

To be used in-welded, bolted and riveted structures

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System of assessment and verification of constancy of performance of the product
System 2+

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control



Jon Bolton – Director, Long Products Europe
Tata Steel UK Limited

1st July 2013
Date

Essential characteristic	Performance				Harmonised technical specification
Tolerances on dimensions and shape	Thickness		EN 10029		EN10025-1 2004
	Flatness		EN 10029		
Yield strength (transverse)	Nominal thickness (mm)		Values Min (Mpa)		
	>	<=			
	-	16	355		
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	325		
100	120	320			
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)		
	>	<=	min	Max	
	5	40	470	630	
	40	63	450	610	
	63	100	440	600	
	100	120	430	590	
	Elongation (transverse)	Nominal thickness (mm)		Values min (% , 5.65\so)	
>		<=			
5		120	22		
Impact strength (longitudinal)			27J at - 50°C		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<=			
	-	16	0.39		
	16	40	0.39		
	40	63	0.40		
63	120	0.45			
Durability	Nominal thickness (mm)		Values max (%)		
	-	120	C: 0,14 Si: 0,50 Mn: 1,60 P: 0,025 S: 0,020 Nb: 0,050 V: 0,10 Al: 0,020 Ti: 0,05 Cr: 0,30 Ni: 0,50 Mo: 0,10 Cu: 0,55 N: 0,015		

 0038
Tata Steel Long Products Europe PO Box 1, Brigg Road Scunthorpe, UK 13 LPE Plate S355ML
EN 10025-1 – 2004 Plate S355ML / 1.8834 To be used in-welded, bolted and riveted structures Tolerances on dimensions : Plate EN10029 Elongation : Tensile Strength : Yield Strength : EN10025-4 Impact Strength : Weldability : Durability : Dangerous Substances : No Performance Determined