

Declaration of Performance
(according to regulation EU No 305/2011)

No. LPE Plate S355NL

Plate S355NL / 1.0546 according EN 10025-3

To be used in-welded, bolted and riveted structures

Tata Steel UK Limited
Long Products Europe
PO Box 1, Brigg Road
Scunthorpe, DN16 1BP
Tel: +44 (0)1724 404040
Website : www.tatasteeleurope.com

CE Marking Notified Body
Lloyds Register Verification Limited
71 Fenchurch Street, London, EC3M 4BS
Tel :+44 (0)207 423 2428
Email : ecdirectives@lr.org
Website : www.lr.org

System of assessment and verification of constancy of performance of the product
System 2+


Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control



Jon Bolton – Director, Long Products Europe
Tata Steel UK Limited

1st July 2013
Date

Essential characteristic	Performance				Harmonised technical specification
Tolerances on dimensions and shape	Thickness		EN 10029		EN10025-1 2004
	Flatness		EN 10029		
Yield strength (transverse)	Nominal thickness (mm)		Values Min (Mpa)		
	>	<=			
	-	16	355		
	16	40	345		
	40	63	335		
	63	80	325		
	80	100	315		
	100	150	295		
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)		
	>	<=	min	max	
	5	100	470	630	
	100	150	450	600	
Elongation (transverse)	Nominal thickness (mm)		Values min (% , 5.65√so)		
	>	<=			
	5	40	22		
	40	63	22		
	63	80	21		
	80	150	21		
Impact strength (longitudinal)			27J at - 50°C		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<=			
	-	63	0.43		
	63	100	0.45		
	100	150	0.45		
Durability	Nominal thickness (mm)		Values max (%)		
	-	150	C: 0,20 Si: 0,55 Mn: 0,85 - 1,75 P: 0,030 S: 0,025 Nb: 0,060 V: 0,14 Al: 0,015 Ti: 0,060 Cr: 0,35 Ni: 0,55 Mo: 0,13 Cu: 0,60 N: 0,017		

 0038
Tata Steel Long Products Europe PO Box 1, Brigg Road Scunthorpe, UK 13 LPE Plate S355NL
EN 10025-1 – 2004 Plate S355NL / 1.0546 To be used in-welded, bolted and riveted structures Tolerances on dimensions : Plate EN10029 Elongation : Tensile Strength : Yield Strength : EN10025-3 Impact Strength : Weldability : Durability : Dangerous Substances : No Performance Determined