

**Declaration of Performance**  
(according to regulation EU No 305/2011)

No. LPE Plate S420ML

**Plate S420ML / 1.8836 according EN 10025-4**

To be used in-welded, bolted and riveted structures

Tata Steel UK Limited  
Long Products Europe  
PO Box 1, Brigg Road  
Scunthorpe, DN16 1BP  
Tel: +44 (0)1724 404040  
Website : www.tatasteeleurope.com

CE Marking Notified Body  
Lloyds Register Verification Limited  
71 Fenchurch Street, London, EC3M 4BS  
Tel :+44 (0)207 423 2428  
Email : ecdirectives@lr.org  
Website : www.lr.org

System of assessment and verification of constancy of performance of the product  
System 2+

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control



Jon Bolton – Director, Long Products Europe  
Tata Steel UK Limited

**1<sup>st</sup> July 2013**  
Date

Essential characteristic	Performance		Harmonised technical specification	
Tolerances on dimensions and shape	Thickness		EN 10029	
	Flatness		EN 10029	
Yield strength (transverse)	Nominal thickness (mm)		Values Min (Mpa)	
	>	<=		
	-	16	420	
	16	40	400	
	40	63	390	
	63	80	380	
	80	100	370	
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)	
	>	<=	min	Max
	5	40	520	680
	40	63	500	660
	63	80	480	640
	80	100	470	630
	100	120	460	620
Elongation (transverse)	Nominal thickness (mm)		Values min (%; 5.65√so)	
	>	<=		
	5	120	19	
Impact strength (longitudinal)			27J at - 50°C	
Weldability CEV	Nominal thickness (mm)		Values max (%)	
	>	<=		
	-	16	0.43	
	16	40	0.45	
	40	63	0.46	
Durability	Nominal thickness (mm)		Values max (%)	
	-	120	C: 0,16 Si: 0,50 Mn: 1,70 P: 0,025 S: 0,020 Nb: 0,050 V: 0,12 Al: 0,015 Ti: 0,05 Cr: 0,30 Ni: 0,80 Mo: 0,20 Cu: 0,55 N: 0,025	

EN10025-1 2004



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Tata Steel  
Long Products Europe  
PO Box 1, Brigg Road  
Scunthorpe, UK

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LPE Plate S420ML

EN 10025-1 – 2004

Plate S420ML / 1.8836

To be used in-welded, bolted and riveted structures

Tolerances on dimensions : Plate EN10029

Elongation :  
Tensile Strength :  
Yield Strength : EN10025-4  
Impact Strength :  
Weldability :  
Durability :

Dangerous Substances : No Performance Determined