TATA STEEL

Declaration of Performance

(according to Regulation EU No 305/2011)

Ref. TST-Strongbox275-J0H

Cold formed hollow sections produced from non-alloy steel Grade S275J0H / 1.0149 according EN 10219-1

Cold formed steel hollow sections for general use supplied with 2.2 certification to EN 10204

> Tata Steel UK Limited Tubes Europe PO Box 101, Weldon Road Corby, NN17 5UA Tel: +44 (0)1536 402121

Website: www.tatasteeleurope.com

System of assessment and verification of constancy of performance of the product System 2+

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control

Notified Body Lloyds Register Verification Limited 71 Fenchurch Street, London, EC3M 4BS Tel :+44 (0)207 423 2428 Email : ecdirectives@lr.org Website : www.lr.org

Essential characteristic	Performance				technical specification
Tolerances on dimensions and shape	Round, square, and rectangular hollow sections		In accordance with EN 10219-2: 2006		
Yield strength	Nominal thickness (mm)		Values Min (MPa)		
	>	<=			
	-	16	275		
Tensile strength	Nominal thickness (mm)		Values (MPa)		
	>=	<	min	max	
		3	430	580	
	3	16	410	560	
Elongation (longitudinal)	Nominal thickness (mm)		Values min (%)		
	<=40		18		
Impact strength (longitudinal)	Grade	Nom. Thk. (mm)	Impact Value (J) at Test Temp (°C)		EN10219-1 2006
	JOH	<=16	27J at 0°C		
Weldability (CEV)	Nominal thickness (mm)		Values max (%)		
	<=16		0.40		
Durability	Nominal thickness (mm)		Composition (cast) max.		
	<=16		C: 0.20 Mn: 1.50 P: 0.035 S: 0.035 N 0.009		
			FF deoxidation*		

Harmonised







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Tata Steel Tubes Europe PO Box 101, Weldon Road Road Corby, NN17 5UA, UK

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Ref. TST-Strongbox275-J0H

EN 10219-1: 2006

Cold formed hollow sections produced from non-alloy steel Grade S235JRH / 1.0039 according EN 10219-1

Cold formed steel hollow sections for general use supplied with 2.2 certification to EN 10204

Information on regulated characteristics in accordance with EN10219 for:

Elongation:
Tensile Strength:
Yield Strength:
Impact Strength:
Weldability:

Durability:

Dangerous Substances: No Performance Determined

Remco Blaauw - Director Operations, Tubes Europe Tata Steel UK Limited

Date 27-6-2013