

**Declaration of Performance**  
(according to regulation EU No 305/2011)

No. LPE Section S275M

**Section S275M / 1.8818 according EN 10025-4**

To be used in-welded, bolted and riveted structures

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System of assessment and verification of constancy of performance of the product  
System 2+


Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control



Jon Bolton – Director, Long Products Europe  
Tata Steel UK Limited

**1<sup>st</sup> July 2013**  
Date

Essential characteristic	Performance		Harmonised technical specification			
Tolerances on dimensions and shape	I & H Sections Equal Flange Tee Equal Angle Unequal Angle Tapered Flange I Bulb Flats	EN 10034 EN 10055 EN 10056-1 EN10056-2 EN 10024 EN 10067	EN10025-1 2004			
Yield strength (transverse)	Nominal thickness (mm)	Values Min (MPa)				
	>	<=				
	-	16			275	
	16	40			265	
	40	63			255	
	63	80			245	
	80	100			245	
100	120	240				
Tensile strength (transverse)	Nominal thickness (mm)	Values (MPa)			min	max
	>	<=				
	5	40	370	530		
	40	63	360	520		
Elongation (transverse)	Nominal thickness (mm)	Values min (% , 5.65√s <sub>0</sub> )				
	>	<=				
	5	120	24			
Impact strength (longitudinal)		40J at -20°C				
Weldability CEV	Nominal thickness (mm)	Values max (%)				
	>	<=				
	-	16	0.34			
	16	40	0.34			
	40	63	0.35			
Durability	Nominal thickness (mm)	Values max (%)				
	-	120	C:0,13 Si: 0,50 Mn: 1,50 P: 0,030 S: 0,025 Nb: 0,050 V: 0,08 Al: 0,020 Ti: 0,05 Cr: 0,30 Ni: 0,30 Mo: 0,10 Cu: 0,55 N: 0,015			



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LPE Section S275M

EN 10025-1 – 2004

Section S275M / 1.8818

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Elongation :  
Tensile Strength :  
Yield Strength : EN10025-4  
Impact Strength :  
Weldability :  
Durability :

Dangerous Substances : No Performance Determined